CALCIUM SULFONATE ALKYD

Got corrosion

Galvanic Corrosion?

Environmental Contamination / Acid Rain?

Crevice / Under Pipe Support Corrosion?

ve've got

WAISON

COATINGS FOR ENCAPSULATING LEAD, RUST AND OLD COATINGS WITHOUT BLASTING

#### A pervasive and costly problem - Has finally met its match

At Watson Coatings, Inc. we've built our business and our reputation on creating ecomomical coatings for optimal corrosion control without sacrificing the environment. It was this commitment to superior quality and improving environmental standards that led us to develop the ARMOR-SHIELD CSA Series. A family of coatings which includes AS8201, AS8300 and AS8301, eliminates the need for grit-blasting or containment and minimizes hazardous waste disposal costs and environmental contamination.

### ARMOR-SHIELD CSA Series - Why It Works So Well

Throughout the 1970's and 1980's Calcium Sulfonate was used extensively in rust proofing and underbody coatings for the automotive industry due to its **unique anticorrosion properties**.

W atson Coatings, Inc. has since developed a propriatary blend of solvents and resins that provide superior penetrating power and tenacious adhesion... without lifting existing coatings. A low VOC Calcium Sulfonate Alkyd coating system, with outstanding performance over existing coatings and un-blasted steel surfaces, ARMOR-SHIELD CSA Series contains a unique blend of thixotropic resins that deliver high build to provide outstanding corrosion protection. These resins wet out and bind to the substrate, whether it is steel, solidly adhering rust or existing coatings.

The high affinity of the Calcium Sulfonate for bare metal resists the formation of undercutting. Excess alkalinity in ARMOR-SHIELD CSA Series (pH = 10.1) neutralizes any acids that penetrate the coating and severely inhibits the formation of any corrosion in such an alkaline environment. ARMOR-SHIELD CSA Series has a higher affinity for metal than water and is not a good conductor of electricity. Because stray electric currents accelerate corrosion (Galvanic corrosion), modified Calcium Sulfonate Alkyds are extremely effective in metal joints and seams where stray currents would concentrate.

The Steel Structures Painting Council (SSPC) tested 73 coatings of nine generic types in various outdoor environments. Modified Calcium Sulfonate Alkyd based coatings proved to be the best performer on hand-tool cleaned (wire brush) rusted steel. The Federal Highway Administration tested and proved in accelerated Lab tests lasting 6 840 hours, that the Calcium Sulfonate technology out performed all other coatings (20 to 26 years natural exposure), without failing. In South Africa, SANS / ASTM B117 Lab tests were completed in 2013 that also provided documented evidence of this technology's superior performance to prevent corrosion.





# APPLICATION OF TRADITIONAL COATINGS

## VS. OVERCOATING WITH ARMOR-SHIELD CSA SERIES

## High project costs and over the service life of the system:

- Containment of blast and waste as well as monitoring employee health,
- Costly disposal of hazardous blast waste,
- Field application conditions don't allow for optimal application of traditional coating systems.
- When re-coating becomes necessary, traditionally used coatings <u>must be</u> <u>mechanically removed</u> and multiple coats must be applied at high costs.

## Lower project costs and over the service life of the system:

- No blasting or containment,
- No hazardous blast waste disposal,
- Surface tolerant over rust and existing coatings,
- Provides an impermeable barrier, remains firm and provides years of extended service life (> 20 years).
- When re-coating becomes necessary, <u>only wipe down</u> with Mineral Turpentine to remove the weathered surface of the coating, then apply a one step overcoat by brush, roller, pump or paint mitt.

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